



UNIVERSAL MODEL 325 DOOR SPECIFICATION

U325 SERIES: High quality, 25 gauge 2-inch thick noninsulated steel door. This product sets the standard by which all other doors of this type are measured; it is deniably the best in its class.

Specifications:

Sections: Are 2 inches thick in 21 and 18-inch section heights. Each section is manufactured from 25-gauge hot dipped galvanized steel. Sections are pre-painted white and rotary embossed with a wood grain texture. Traditional definition raised panels are pressed in 1/8" height increments to a depth of .375". Tongue and groove-metering rails are roll formed into the panel incorporating the "RITS" reinforced integral truss system. Vertical stile members are 19-gauge hot dipped galvanized I-beams for center and end stiles are formed to encapsulate the pan. Stiles are riveted and bonded to the interior face of the door with epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle, and bonded to the bottom of the section for supporting a replaceable UV protected bottom weather seal.

H-2 Hardware And Track: Hinges are hot dipped galvanized, 14/16-gauge wide body end roller hinges and 14/16-gauge interior hinges. Rollers are 2-inch black nylon; galvanized torsion tube; self-locking fasteners, pre-painted torsion springs, and an optional inside slide lock.

Models: 25 gauge door embossment 18"x13 3/4" Carriage Bead Board Definition

Widths & Heights: Widths: 8', 9', 10', 12', 14', 15', 15'8", 16', 18'
Heights: 6'0" thru 14'0" (3" increments). Additional heights available

Up Grade Options:

Insulation: CFC free polystyrene insulation with a rigid high impact vinyl back skin with an R-factor of 6.25. CFC free polystyrene insulation.

Color: White / Sandstone / Brown - All doors are primed painted from the factory and require post-painting.

Hardware: H-1 Optional hardware includes 16-gauge commercial hinges throughout. JR. Residential A top fixtures and RBB bottom fixtures, 10 ball black Poly rollers, lift handles, Pre-painted spring, galvanized torsion tube, .045 vertical track, and .055 horizontal track.

Warranty: Limited Lifetime Warranty

All information listed is based upon published information as of 12-1-2014. SCH Door Spec 11/2014