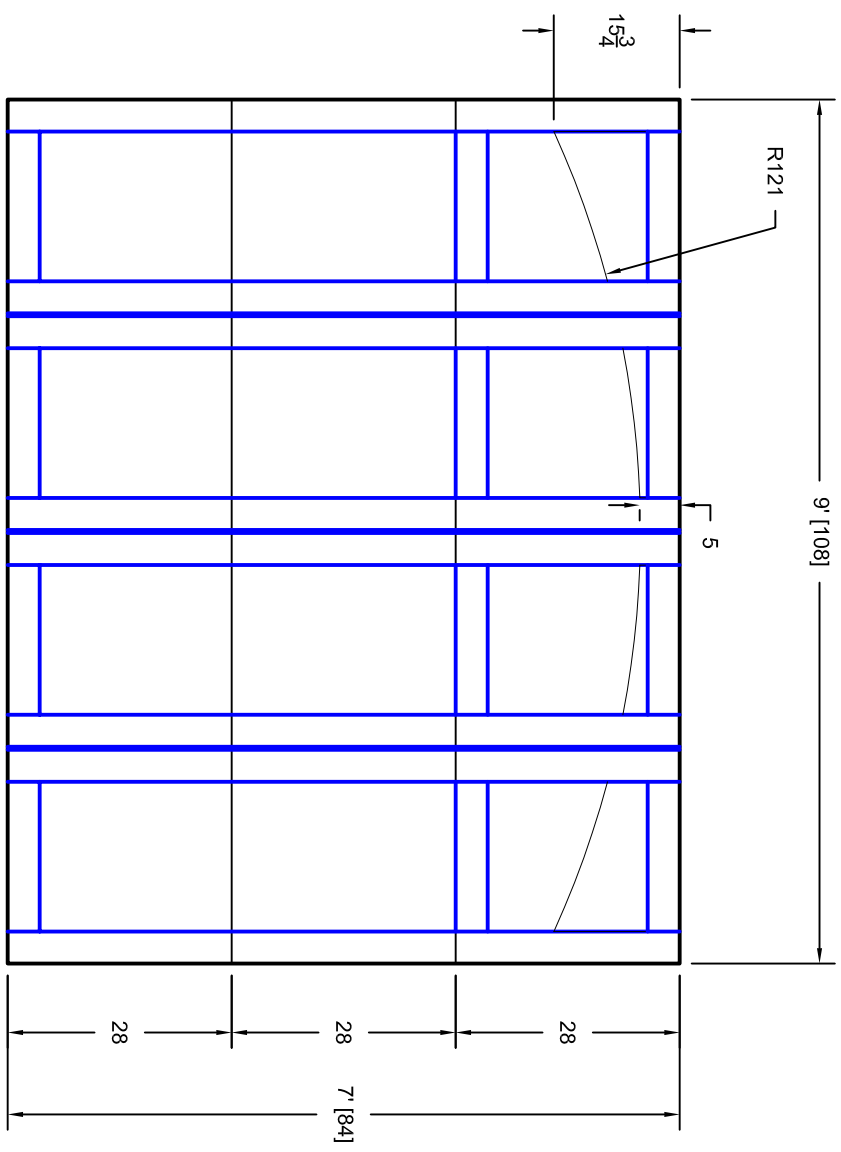




- Note:
1. Overlay board material: Steel.
 2. Arch material: Molded Polyurethane
 3. Overlay board width: 4 inches.
 4. Customer responsible to verify all field dimensions.



DRAWN BY	E Gebhard 01-05-05
DATE	
CHECKED	
DATE	
APPD	
DATE	
APPD	
DATE	
APPD	
DATE	

TITLE	Cascade w /Small Solid Arch Top		
	C12 9' X 7'		
SIZE	A	REV	A
SCALE		WT. ACT.	
		SHEET	
	7C097012		

Unless Otherwise Specified
Dimensions are in Inches

Fractions	Decimals	Angles
+/- 1/16	XX +/- .03	+/- 0.5
	XXX +/- .01	
	XXXX +/- .005	

Tolerance on

IST UNITED DOOR TECHNOLOGIES

7255 S. KYRENE SUITE #104
TEMPE, AZ 85283
480-705-6632
480-705-8497 fax
www.firstudt.com

CUSTOMER APPROVAL REQUIRED FOR MANUFACTURING

X _____