

# SERIE MISSION

## Modelo M25SP/M25LP



M25SP: Shown with optional Cascade door lites.



M25SP: 25 gauge door, 20"x14" Ultra high definition short panel (SP).  
Shown with optional long panel Sherwood door lites.

The Mission Series sets a new standard in a high quality, lower cost residential steel garage door. Premium features include: Ultra high definition raised panels, deeply embossed woodgrain texture, ten optional window designs, RITS™ reinforced integral truss system, pre-painted stiles and nylon rollers. The Mission Series is the best choice for the economy minded customer who won't compromise on quality.



Better materials and style options than most steel sectional doors means better value overall.

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# Mission Series Model M25SP/M25LP

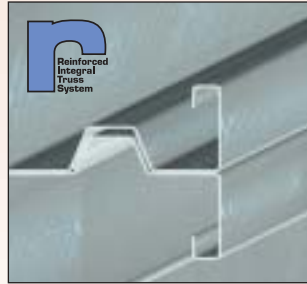
• Low Cost • Unique Design

*Short and Long Ultra High Definition Raised Panels*

**Mission Series:** Quality constructed 25 gauge, 2-inch thick uninsulated steel sectional garage door for the economically minded customer. Simply stated, no other door manufacturer builds a higher quality low cost steel door with the features of 1<sup>st</sup> United Door Technologies.

**Specifications:** Sections are 2 inches thick, and manufactured from 25 gauge hot-dipped galvanized steel in 21- and 18-inch heights. Sections are pre-painted white and rotary embossed with a woodgrain texture. Ultra high definition raised panels are pressed in 1/8" height increments to a depth of .375. Tongue and groove-meeting rails are roll formed into the panel, incorporating the RITS™ reinforced integral truss system. Vertical stile members are 19 gauge hot-dipped galvanized I-beams pre-painted white to match the interior side of the door. Stiles are riveted and bonded to the interior face of the door with an epoxy-based cement. Bottom sections are reinforced with aluminum "L" angle and bonded to the section for supporting a replaceable UV protected bottom weather seal.

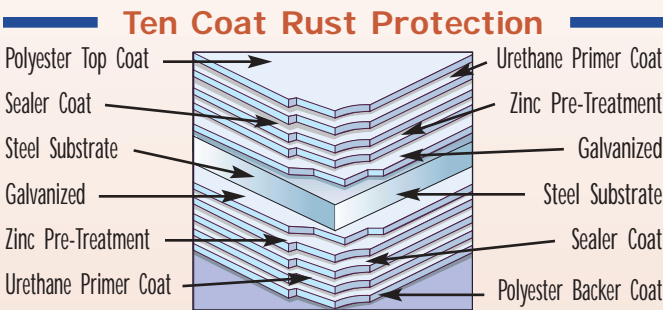
**H-1 Hardware and Track:** is hot-dipped galvanized, 16 gauge wide body hinges, black nylon rollers, self-locking fasteners, galvanized torsion bars and pre-painted spring. (Insulated and glass top doors require H-2 hardware)



**Optional Energy Efficient Insulation**  
CFC free Polystyrene insulation with a rigid vinyl back skin, R factor of 6.25. Laminated PVC backing is available as a factory installed option.

**Exclusive RITS™ Design**  
Exclusive RITS™ "Reinforced Integral Truss System" design, for increased section strength and wind-load capabilities that include tongue and groove weather resistant meeting rails.

**Reinforced Aluminum Bottom Extrusion**  
Heavy duty grooved "U" type weather seal is set into an aluminum reinforced "L" angle, and bonded to the bottom section.



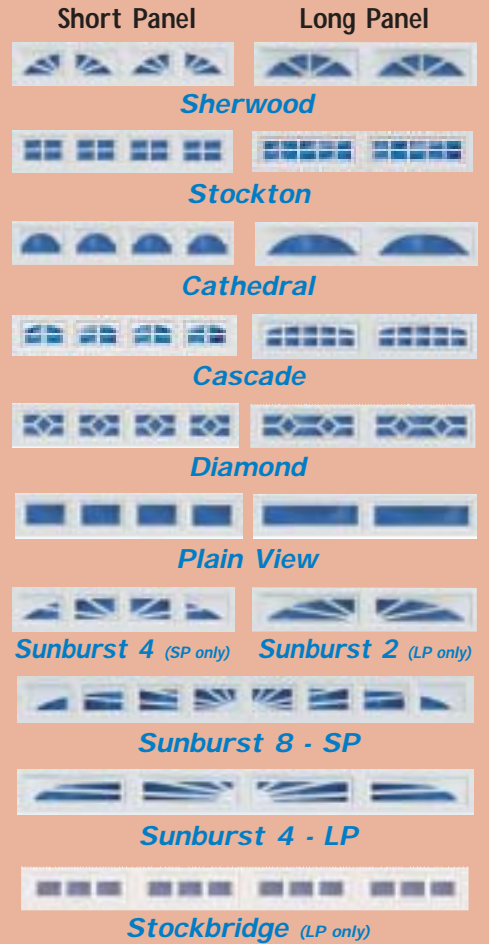
Available in White Only



**I-Beam Center Stiles**  
Pre-painted I-beam center stiles are engineered to reinforce the construction of the section and designed to eliminate the use of plastic reinforcement angles when the section is post insulated.

## Upgrade Options:

Glass Designs: 2 panel, 3 panel, 4 panel & 8 panel designs



**Hardware:**  
H-2 Optional hardware includes 14 gauge end roller hinges, inside lock, heavy duty bottom and top bracket, two springs (15" and wider) and 41 and 65 inch horizontal track angle with .051 gauge Vertical and .055 gauge Horizontal track.

**Insulation:**  
CFC free Polystyrene insulation with a rigid high impact vinyl back skin, R factor of 6.25

Distributed By:

[www.firstudt.com](http://www.firstudt.com)

## WARRANTY

First United Door Technologies warrants each garage door and component parts to be free from defects in material and workmanship to the original purchaser.

A copy of this warranty is available upon request.

[sales@firstudt.com](mailto:sales@firstudt.com)



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Mission Series 0206